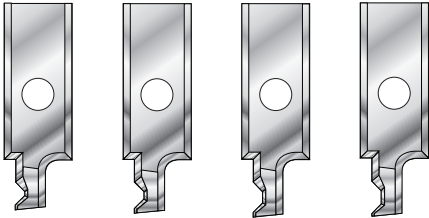


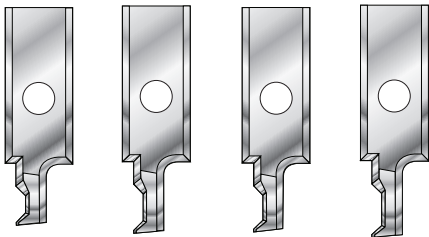


RC-1075 RC-1076 67127 5004

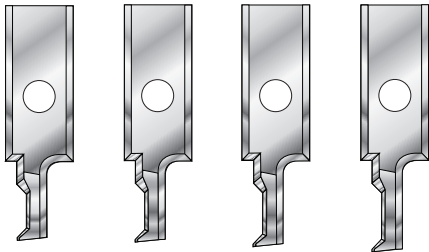
Knives shown 1:1



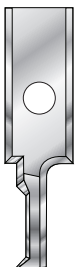
RCK-428 RCK-429 RCK-430 RCK-431



RCK-433 RCK-432 RCK-435 RCK-436



RCK-434 RCK-437 RCK-438 RCK-439



RCK-440

inch chart

CUTTING & QUAD CHAMFERING

Material thickness up to	0.079"	0.118"	0.181"	0.220"
Rotation speed RPM				
6000	59	52	47	43
7000	69	61	55	50
8000	79	69	63	57
9000	89	78	71	64
10000	98	87	79	71
11000	108	95	87	78
12000	118	104	94	85
13000	128	113	102	92
14000	138	121	110	99
15000	148	130	118	106
16000	157	139	126	113
17000	167	147	134	120
18000	177	156	142	128
19000	187	165	150	135
20000	197	173	157	142
21000	207	182	165	149
22000	217	191	173	156
23000	226	199	181	163
24000	236	208	189	170
25000	246	217	197	177
26000	256	225	205	184
27000	266	234	213	191
28000	276	243	220	198

CHAMFERING ONLY

	0.236"	0.283"	0.315"
Rotation speed RPM			
59	52	47	
69	61	55	
79	69	63	
89	78	71	
98	87	79	
108	95	87	
118	104	94	
128	113	102	
138	121	110	
148	130	118	
157	139	126	
167	147	134	
177	156	142	
187	165	150	
197	173	157	
207	182	165	
217	191	173	
226	199	181	
236	208	189	
246	217	197	
256	225	205	
266	234	213	
276	243	220	

mm chart

CUTTING & QUAD CHAMFERING

Material thickness (mm)	0-2	2-3	3-4.6	4.6-5.6
Rotation speed RPM				
6000	1500	1320	1200	1080
7000	1750	1540	1400	1260
8000	2000	1760	1600	1440
9000	2250	1980	1800	1620
10000	2500	2200	2000	1800
11000	2750	2420	2200	1980
12000	3000	2640	2400	2160
13000	3250	2860	2600	2340
14000	3500	3080	2800	2520
15000	3750	3300	3000	2700
16000	4000	3520	3200	2880
17000	4250	3740	3400	3060
18000	4500	3960	3600	3240
19000	4750	4180	3800	3420
20000	5000	4400	4000	3600
21000	5250	4620	4200	3780
22000	5500	4840	4400	3960
23000	5750	5060	4600	4140
24000	6000	5280	4800	4320
25000	6250	5500	5000	4500
26000	6500	5720	5200	4680
27000	6750	5940	5400	4860
28000	7000	6160	5600	5040

CHAMFERING ONLY

	5.6-6	6-7.2	7.2-8
Rotation speed RPM			
1500	1320	1200	
1750	1540	1400	
2000	1760	1600	
2250	1980	1800	
2500	2200	2000	
2750	2420	2200	
3000	2640	2400	
3250	2860	2600	
3500	3080	2800	
3750	3300	3000	
4000	3520	3200	
4250	3740	3400	
4500	3960	3600	
4750	4180	3800	
5000	4400	4000	
5250	4620	4200	
5500	4840	4400	
5750	5060	4600	
6000	5280	4800	
6250	5500	5000	
6500	5720	5200	
6750	5940	5400	
7000	6160	5600	